

## **Battery Pack**

### **Abstract**

5           The battery of the battery pack is temporarily held in a mold to form a  
molded resin region, synthetic resin injected into the mold cavity to form the  
molded resin region attaches to the battery, and the molded resin region  
attaches to a safety valve opening surface established at the battery safety  
valve opening region. Further, insulating material is attached at the interface  
10 between the battery safety valve opening surface and the molded resin region  
in a position which closes off the safety valve opening region.